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Main and connecting rod journals surface hardness		HVI630
Main and connecting rod journals surface finish		0.2 micron
Main journals	Rated diameter D	62.966 ÷ 62.979
Shoulders	Rated width Oversized thickness	40.070 ÷ 40.100 40.578 ÷ 40.608
Bushing/shaft clearance		0.010 ÷ 0.050
Crankshaft axial clearance		0.155 ÷ 0.315

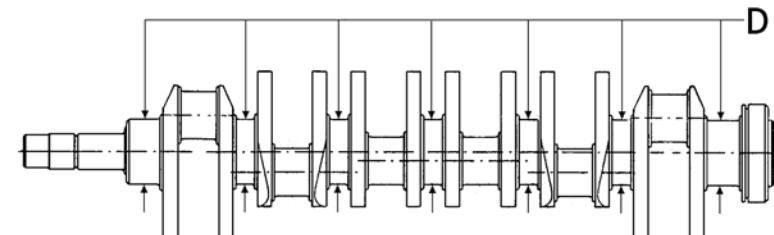


Fig.1

Piston pin seat diameter	d	20.020 ÷ 20.030
Connecting rod small end bushing seat diameter	D	48.626 ÷ 48.642
Connecting rod big end width		19.000 ÷ 19.050
Connecting rod small end width		19.900 ÷ 19.950
Distance between centers	i	134.270 ÷ 134.330
Piston pin assembly clearance		0.020 ÷ 0.080
Connecting rod small end bushing assembly clearance		0.020 ÷ 0.080
Connecting rod journal bearings assembly clearance on crankshaft		0.024 ÷ 0.067

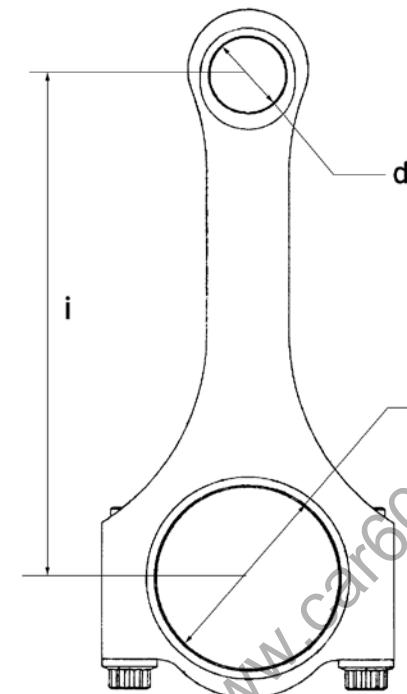


Fig.2